

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

(Application No.)

(Filing Date)

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR FILLING A CASTING APPARATUS

the spe	cification of which	ch is attached hereto	unless the following box is check	ed:		
[]	was filed onApplication Number		as U.S. Application Number o			
		ve reviewed and und my amendment refer	derstand the contents of the above red to above.	e-identified	specificatio	n, including the
hereb f hereb for inverthan the patent	y claim foreign p entor's certificate e United States,	riority benefits under, or §365(a) of any Flisted below and hav	on which is material to patentabiler 35 U.S.C. §119(a)-(d) or §365(b) PCT International application where also identified below, by check national application having a filing	o) of any fore ich designate king the box,	eign applicated at least or any foreign	ion(s) for patent ne country other n application for
	oreign Application			Priority (Claimed	
(Nu	mber)	(Country)	(Day/Month/Year Filed)	Yes	No	
≝ ≟ (Nuı	mber)	(Country)	(Day/Month/Year Filed)	Yes	No	
I hereb	y claim the benef	fit under 35 U.S.C. §	119(e) of any United States provi	sional applica	ation(s) liste	d below.
(Applie	cation No.)	(Filing Date)				
(Appli	cation No.)	(Filing Date)				
Interna claims provide patenta	tional application of this application of this application of the first particular as defined	n designating the Un on is not disclosed in agraph of 35 U.S.C.	C. §120 of any United States ited States, listed below and, ins in the prior United States or PCT §112, I acknowledge the duty to which became available between the of this application.	ofar as the si Internationa disclose info	ubject matte il application rmation whi	or of each of the n in the manner ch is material to
(Appli	cation No.)	(Filing Date)	(status - patented, pending, a	bandoned)		

(status - patented, pending, abandoned)





I hereby appoint the attorney(s) and/or agent(s) associated with the following Customer Number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith with full power of substitution and revocation:



PATENT TRADEMARK OFFICE

Address all telephone calls to Douglas V. Pavelko at (419) 255-5900.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: DAVE GOOD	
Inventor's signature David Soed	Date: Aug 304,2001
Residence: 7225 Bush Road Chelsea, Michigan	48118-9424
Citizenship: US Post Office Address: Same	
Full name of second inventor: ROBERT L. MACHESKE	
Inventor's signature Can olyander	Date: August 15, 2001
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Citizenship: US Post Office Address: Same	
Full name of third inventor KENNETH D. McKIBBEN	
Inventor's signature Limit	Date: august 9, 200/
Residence: 325 Shamrock Lane Defiance, Ol	nio 43512
Citizenship: US Post Office Address: Same	e
Full name of fourth inventor: DANIEL D. MINOR	
Inventor's signature U. Tom o	
Residence: 4030 Benson Road Cadillac, Michigan	igan 49601
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<u>. </u>								
Full name of seventh inventor: BRANDON SCHNETTLER								
Inventor's signature Bul Date: 8/5/0								